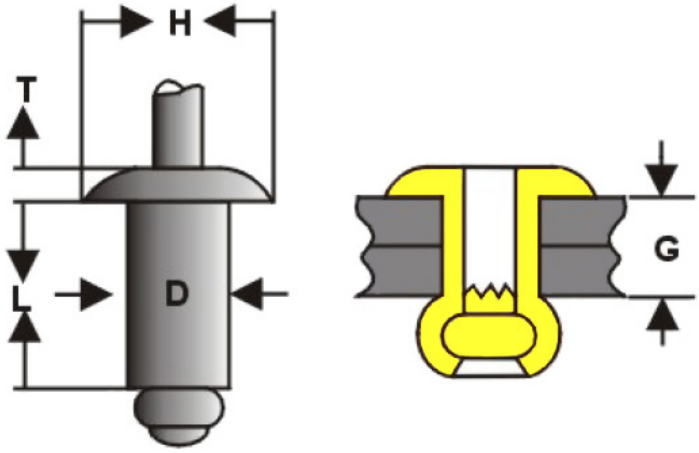
RIVETS

RIVET SIZNG AND SPECS



SIZE	D	HOLE SIZE	L (MAX)	GRIP (G)	H	T
4-1	3.18	3.28 ~ 3.38	5.38	0.79 - 1.59	6.05~6.65	1.02
4-2	3.18	3.28 ~ 3.38	6.98	1.59 - 3.18	6.05~6.65	1.02
4-3	3.18	3.28 ~ 3.38	8.56	3.18 - 4.76	6.05~6.65	1.02
4-4	3.18	3.28 ~ 3.38	10.16	4.76 - 6.35	6.05~6.65	1.02
4-5	3.18	3.28 ~ 3.38	11.73	6.35 - 7.94	6.05~6.65	1.02
4-6	3.18	3.28 ~ 3.38	13.35	7.94 - 9.52	6.05~6.65	1.02
5-2	3.97	4.06 ~ 4.16	7.62	0.79 - 3.18	7.52~8.33	1.27
5-3	3.97	4.06 ~ 4.16	9.19	3.18 - 4.76	7.52~8.33	1.27
5-4	3.97	4.06 ~ 4.16	10.79	4.76 - 6.35	7.52~8.33	1.27
5-5	3.97	4.06 ~ 4.16	12.37	6.35 - 7.94	7.52~8.33	1.27
5-6	3.97	4.06 ~ 4.16	13.97	7.94 - 9.52	7.52~8.33	1.27
6-2	4.76	4.88 ~ 4.98	8.25	0.79 - 3.18	9.04~10.01	1.52
6-3	4.76	4.88 ~ 4.98	9.83	3.18 - 4.76	9.04~10.01	1.52
6-4	4.76	4.88 ~ 4.98	11.43	4.76 - 6.35	9.04~10.01	1.52
6-5	4.76	4.88 ~ 4.98	13.03	6.35 - 7.94	9.04~10.01	1.52
6-6	4.76	4.88 ~ 4.98	14.61	7.94 - 9.52	9.04~10.01	1.52
6-8	4.76	4.88 ~ 4.98	17.78	9.52 - 12.70	9.04~10.01	1.52
6-10	4.76	4.88 ~ 4.98	20.95	12.70 - 15.88	9.04~10.01	1.52

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RIVETS

RIVET MINIMUM LOADS



AS SIZE	SHEAR	TENSILE
4-1 - 4-6	54 kg	68 kg
5-2 - 5-6	86 kg	104 kg
6-2 - 6-10	118 kg	145 kg



SS SIZE	SHEAR	TENSILE
4-1 - 4-6	118 kg	141 kg
5-2 - 5-6	168 kg	213 kg
6-2 - 6-10	245 kg	308 kg



STS SIZE	SHEAR	TENSILE
4-1 - 4-6	190 kg	240 kg
5-2 - 5-6	295 kg	372 kg
6-2 - 6-10	431 kg	544 kg



MS SIZE	SHEAR	TENSILE
4-1 - 4-6	143 kg	194 kg
5-2 - 5-6	224 kg	306 kg
6-2 - 6-10	336 kg	377 kg



CB SIZE	SHEAR	TENSILE
4-1 - 4-6	81 kg	102 kg
5-2 - 5-6	132 kg	183 kg
6-2 - 6-10	204 kg	255 kg

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